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# Контроллер EDR MIC GALLTEC+MELA. Техническое описание







### Digital

### **Dual Function Controller EDR\_MIC**

e.g. for humidity and **temperature** optional with integrated sensor power supply

Inputs: standard signal 0/4 ... 20mA

standard signal 0/0.2 ...1 V

Pt100 (3-wire) Pt1000 (3-wire) Pt100 (2-wire) Pt1000 (2-wire)

KTY11-6

Cu-Con "T" Fe-Con "J"
Cu-Con "U" Fe-Con "L"
NiCr-Ni "K" Pt10Rh-Pt "S'
Pt13Rh-Pt "R" Pt30Rh-Pt "B"

NiCrSi-NiSi "N"

### **Description**

The dual function controller EDR\_MIC e.g. for humidity and temperature consists of two integrated, digital microprocessor controllers and also, optional, an integrated 15-VDC power supply for the sensors.

Humidity temperature sensors with the standard signals 0/4...20mA, 0/0.2 ...1V or others are used as readings recorders. In the Galltec+Mela programme you will find a large selection of different sensors.

The humidity and temperature values are displayed digitally as actual values on the EDR\_MIC controller.

The measurement ranges can be set to any scale within the maximum ranges.

The filters on the controller inputs filter out changes in the input signal which are too fast. The filter time constant can be set to between 0.0 ... 100.0 sec by pressing a button. Thus the control is no longer affected by distortions and transients.

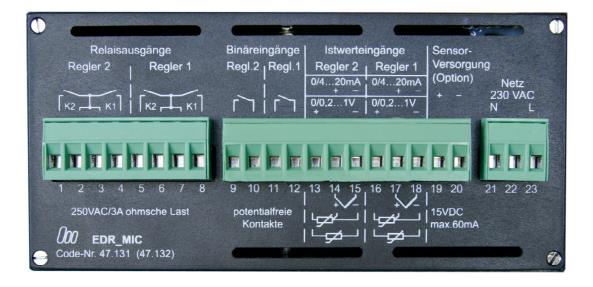
The individual microprocessor controllers can be programmed independently of each other for the various control tasks. Whether as a two point controller, three point controller, with timer or ramp function - you decide through programming. The structure of the controller, e.g. as a PI controller or PID controller with the corresponding parameters, is also entered via the programming level. Thus a universal combination controller is at your disposal.

#### **Technical Data**

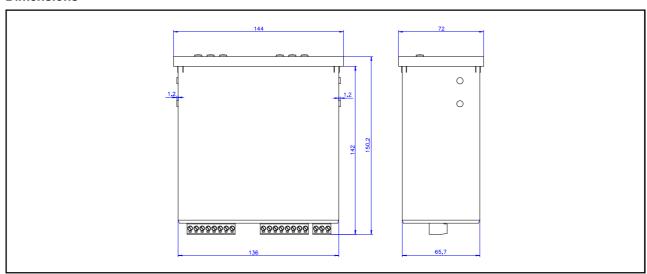
power supply
output sensor supply (optional)
Technical Data
inputs
$ \begin{array}{llllllllllllllllllllllllllllllllllll$
control range depending on sensor used display range depending on sensor used

<sup>&</sup>quot;subject to technical modifications"

### **Connecting Diagram**



#### **Dimensions**



### Operation of the Controller

#### Display and keys



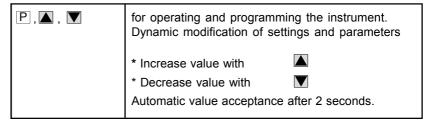
#### (1) Display

7-segment display	4 places, green Display alternates when setpoints, parameters and codes are entered and indicated	SP 260
Character height	10 mm	
Display range	-1999+9999 digit	
Decimal places	none, one, two	
Unit	°C/ °F (process value display)	

#### (2) Status indicators

LED	two LEDs for the outputs 1 and 2, yellow
-----	--

#### (3) Keys



#### Principle of operation

### Normal display

The display shows the process value.

### Operating level

The setpoint **SP** is input here. On active setpoint switching via the logic input, **SP 1** or **SP 2** appears in the display. When the ramp function is active, the ramp setpoint **SPr** is displayed. With activated timer function, the timer value **t.** or the timer start value **t. 0** is shown.

The setpoint is altered dynamically using the ▲ and ▼ keys. The setting will be accepted automatically after approx. 2 sec.

#### Parameter level

The setpoints, the limit value of the limit comparator, the controller parameters and the ramp slope are programmed here.

### Configuration level

The basic functions of the controller are set here.



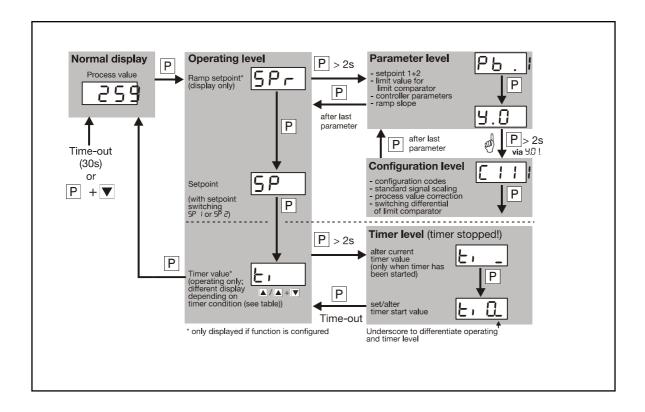
In order to make the settings, it is necessary to change to the configuration level via the parameter y .0 (parameter level).

#### **Timer level**

The current timer value (only when the timer has been started) and the timer start value are altered here. The parameters at this level are marked with an underscore in the display.

#### Time-out

If no operation occurs, the controller returns automatically to normal display after approx. 30 sec (exception: with timer functions starting via power ON, the timer value is displayed). If the timer value is displayed at the operating level, time-out is not active.



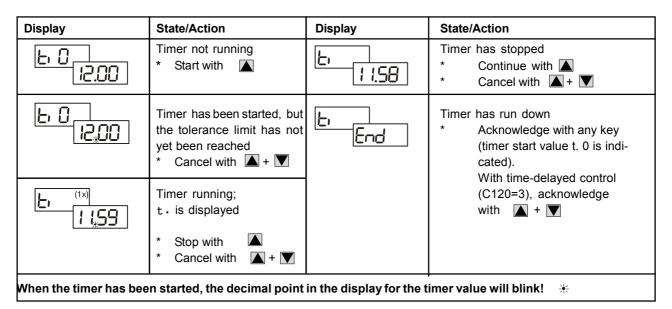
### Operation of the timer function

#### Operation from the keys

The timer can be operated if the timer (operating level) is indicated. Time-out is not active here.

#### Operation via the logic input

If the logic input is configured accordingly, then a key, such as the key can be used. In this case, the timer can also be operated even if the timer value does not appear in the display.



#### **Functions**

We recommend the following procedure:

- \* Familiarize yourself with the controller functions
- \* Enter the configuration codes and the parameter values in the tables provided for this purpose in chapter "Configuration and parameter tables". Write down the appropriate values ( ) or mark selection with a cross (x ). The parameters and the configuration codes are listed in the order of their appearance. Parameters which are not relevant are masked out (see table below).
- \* Enter the configuration code and parameters on the instrument

Configuration	Masking out the parameters for	Parameter
Single-setpoint controller	Double-setpoint controller	Pb .2, CY 2, db, HYS.2
Double-setpoint controller	Limit comparator	C114, HYSt, AL
Limit comparator no function	Limit comparator	HYSt, AL
Resistance thermometer, thermocouple	Standard signal scaling	SCL, SCH
Ramp function off	Ramp function	rASd, SPr
Setpoint switching not activated	Setpoints at the parameter level	SP 1, SP 2
Timer function: no function	Timer function	t. , C 121, C 122, C 123

### **Process value input**

Symbol	Notes				
C 111	Transducer/probe (process value input) ⇒ page 12				
C 112	Unit of process value (°C/°F)/decimal places of display				
SCL	Start/end value of value range for standard signals				
SCH	Example: 020 mA → 20200°C: SCL = 20 / SCH =200				
OFFS	Process value correction   ⇒ page 14  Using the process value correction, a measured value can be corrected by a programmable amount upwards or downwards (offset).  Lead compensation can be implemented in software for 2-wire circuit through process value correction.  Examples:  Measured value  Offset  Displayed value  294,7  + 0,3  295,0				
	295,3 - 0,3 295,0				
dF	Filter time constant (damping) to adapt the digital input filter (0sec = filter off)				
	if dF high:  - high damping of interference signals  - slow reaction of the process value display to changes in the process value  - low cut-off frequency (2nd order low-pass filter)				

# Logic input

Key inhibit	Operation is possible from keys.	No operation from keys.
Level inhibit	Access to the parameter and configuration levels is possible.  Starting self-optimization is possible.	<b>No</b> access to the parameter and configuration levels. Starting self-optimization is <b>not</b> possible
Ramp stop	Ramp running	Ramp stopped
Setpoint switching	Setpoint SP 1 is active  The appropriate symbols SP 1 and S	Setpoint SP 2 is active P 2 are displayed at the operating level.
Timer control	Ackowledge start/stop/continue/timer run-down (edge-triggered)	

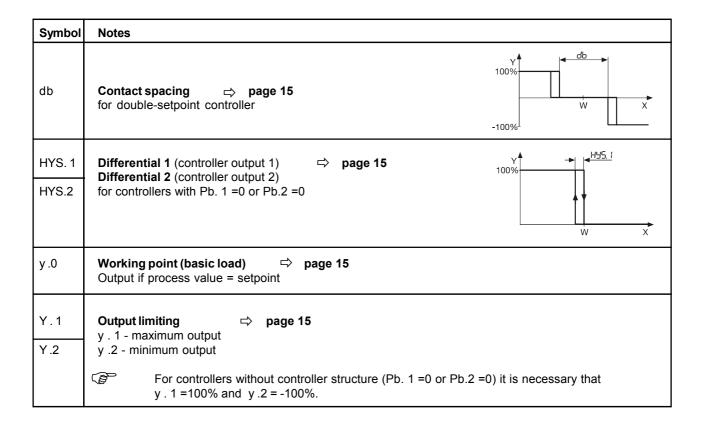
Symbol	Notes	
C117	Function of the logic input	

### Controller

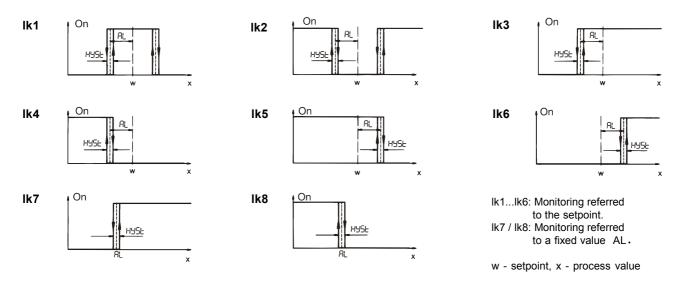
## Controller structure

The controller structure is defined via the parameters Pb, dt and rt . Example: Setting for PI controllerr  $\rightarrow$  **Pb** .1 =120, dt =0s, rt =350sec

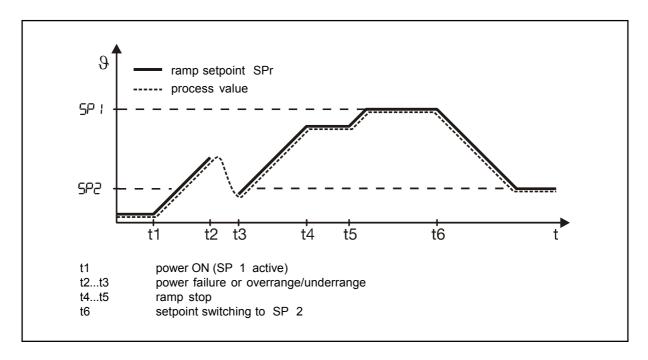
Symbol	Notes
C113	Controller type and assignment of the controller outputs to the physical outputs 1+2   □ page 13
C116	Outputs in fault condition   page 13  The switching states of the outputs are defined here in the event of over/underrange, probe break/ short circuit or display overflow.  Alarm messages
Pb .1	Proportional band 1 (controller output 1) ⇒ page 15 Proportional band 2 (controller output 2)
Pb .2	Influences the P action of the controller. If Pb=0 the controller structure is not effective.
dt	Derivative time   page 15 Influences the D action of the controller. If dt=0 the controller has no D action.
rt	Reset time
Cy 1	Cycle time 1 (controller output 1) page 15 ⇒
Cy 2	<b>Cycle time 2</b> (controller output 2)  The cycle time has to be selected so that the energy supply to the process is virtually continuous, while not subjecting the switching elements to excessive wear.



### Limit comparator (alarm contact)



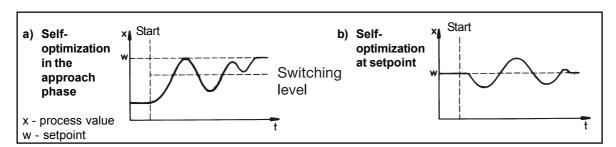
Symbol	Notes		
C114	Limit comparator function (lk1lk8)	$\Rightarrow$	page 13
HYSt	Differential of limit comparator	$\Rightarrow$	page 14
AL	Limit value of limit comparator	⇒	page 15



Symbol	Notes		
C115	Ramp function (on/off, time unit)		
C117	Ramp stop via logic input (floating contact)		
rASd	Ramp slope in °C/h or °C/min		

### **Self-optimization**

Self-optimization determines the optimum controller parameters for PID or PI controllers. The following controller parameters are defined: **rt**, **dt**, **Pb** . **1**, **Pb** . **2**, **CY 1**, **CY 2**, **dF** IThe controller selects procedure **a** or **b**, depending on the size of the control deviation:

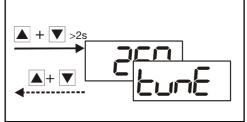


### Starting self-optimization



Starting self-optimization is not possible with active level inhibit and ramp function.

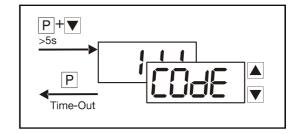
Self-optimization is automatically terminated, or can be cancelled.



#### Level inhibit via code

As an alternative to the logic input, the level inhibit cabe set via a code (logic input has priority).

\* Set the code using P + ▼ (at least 5sec) in normal display



Level inhibit via the logic input will lock the parameter and configuration levels (corresponds to code 011).

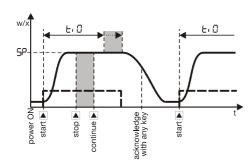
Code	Operating level	Parameter level	Configuration level	Timer level
000	enabled	enabled	enabled	enabled
001	enabled	enabled	inhibited	enabled
011	enabled	inhibited	inhibited	enabled
111	inhibited <sup>1</sup>	inhibited	inhibited	inhibited <sup>2</sup>

- 1. The values at the operating level can only be indicated but not modified.
- 2. Timer operation (start/stop/continue/cancel) will continue to be possible.

### Timer function (extra code)

Using the timer function, the control action can be influenced by means of the adjustable time **t. 0**. After the timer has been started by power ON, by pressing the key, or via the logic input, the timer start value **t. 0** is counted down to 0, either instantly or after the process value has gone above or below a programmable tolerance limit. When the timer has run down, several events are triggered, such as control switch-off (output 0%) and setpoint switching. Furthermore, it is possible to implement timer signalling via an output.

### Example:



w - setpoint
x - process value
SP - programmed setpoint
t. 0 - timer start value
---- - timer signalling
(here C122=1)

- increment key

#### Notes on the timer function in conjunction with the ramp function

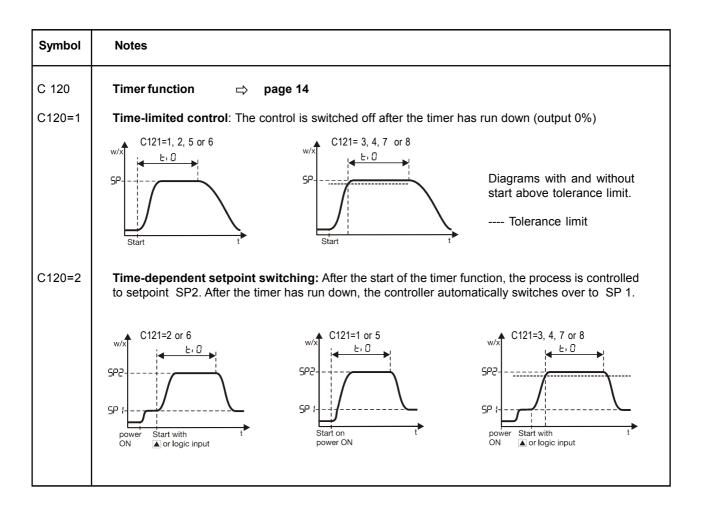
- Generally, the setpoints can also be approached using the ramp function.
- Stopping the timer does not influence the ramp function
- If control is active after the timer has run down, the current setpoint is approached with the ramp. Cancellation of the timer is followed by a setpoint step without ramp.
- For timer functions with a tolerance limit, only the setpoint (=ramp end value) is monitored.

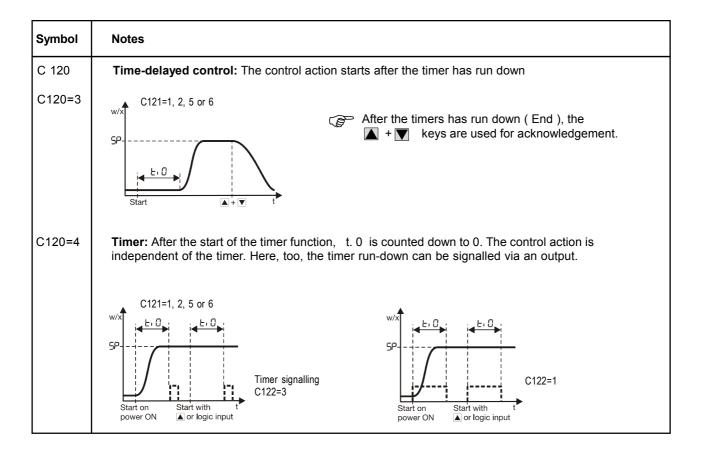
### Note on setpoint switching via the logic input

- Setpoint switching via the logic input is generally possible. An exception here is the timer function "Time-dependent setpoint switching". In this case, configured setpoint switching via the logic input will not be active.

#### Note on the display status in the event of a power failure

- The state of the display before the power failure will be restored, except for events that are related to the timer (start, cancel, continue, stop). Then the timer value will be shown in the display.





Symbol	Notes
C 121	Start condition of the timer
	The timer value is saved at one minute intervals, to cover the case of a power failure.
C 122	Timer signalling
C 123	Time unit for the timer ⇒ page 14

#### Programming example

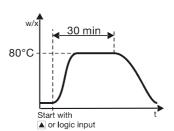
After the start via the logic input or from the keys, the process has to be controlled for 30 minutes to a setpoint of 80°C. The control action is to be cancelled in the event of a power failure.

#### Configuration:

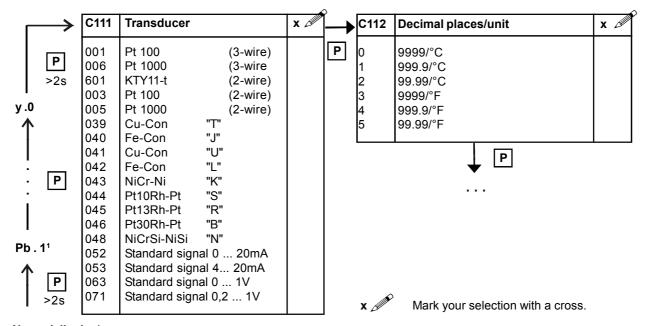
- C111...C116: Controller programming
- C117=5: Logic input = timer control
- C120=1: Timer function = time-limited control
- C121=6: Start condition for timer = via logic input/keys -cancellation on power failure
- C122=0: Timer signalling = no function
- C123=1: Time unit (timer) = mm.ss

#### Operation:

- \* Enter the setpoint **SP** (80°C)
- \* Press the P key until **t. 0** is indicated
- \* Change over to the timer level using P (at least 2sec)
- \* Enter the timer start value t. 0\_ (30.00)
- \* Return to the operating level (timer value) with P
- \* Start the control action via the logic input or with



### Configuration and parameter tables



Normal display/ Operating level

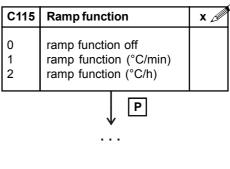
1. SP 1, AL or Pb.1 is shown here, depending on the configuration.

10 single setpoint (reversed) controller 11 single setpoint (direct) controller 30 double setpoint controller controller	LK/timer signalling¹ LK/timer signalling¹	
20 single setpoint (reversed) 21 single setpoint (direct) 33 double setpoint Controller reversed LK/timer signalling¹ LK/timer signalling¹ controller direct	controller direct controller controller controller reversed	

0

the timer signalling.

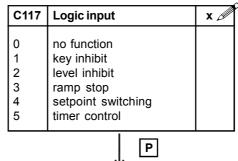
0 no function 1 lk 1 2 lk 2 3 lk 3 4 lk 4 5 lk 5 6 lk 6 7 lk 7 8 lk 8	C114	Limit comparator (LK)	x Ø	[—
	3 4 5 6 7	no function lk 1 lk 2 lk 3 lk 4 lk 5 lk 6		E



reversed = heating (output is active when process value is below setpoint) direct = cooling (output is active when process value is above setpoint)

C116	Outputs	x Ø	$\longrightarrow$	
0 1 2	0% <sup>1</sup> 100% <sup>2</sup> -100% <sup>1</sup>	LK/timer signalling OFF		Р
3 4	0%¹ 100%²	LK/timer signalling ON		

- Minimum output limiting y.2 is effective 1.
- 2. Maximum output limiting y. 1 is effective



C120	Timer function	x 🖉		
0 1 2 3 4	no function time-limited control time-dependent setpoint switching time-delayed control timer (control independent of timer)			
P				

C121 Start condition for timer Action on power failure x 🕖 after power ON, logic input/keys Condition as before the 2 via logic input/keys power failure 3 via logic input/keys; timer counts 1°C from tolerance limit via logic input/keys; timer counts5°C 4 from tolerance limit after power ON, logic input/keys 5 Cancellation of 6 via logic input/keys timer function via logic input/keys; timer counts 1°C (StOP appears in the

display)

Р

The start conditions with tolerance limit (C121=3, 4, 7, 8) are not valid for C120=3 or 4. If C120 is altered, the validity of C121 must be checked.

	r signalling	x 🖉	$\longrightarrow$	C123	Unit of time (timer)	X Ø
1 timer 2 after 1 3 after 1 4 after 1	nction start until run-down run-down for 10sec run-down for 1 min. run-down until owledgement		P	1 2 3 s = se h = ho	mm.ss (max. 99.59) hh.mm (max. 99.59) hhh.h (max. 999.9) coonds; m = minutes;	

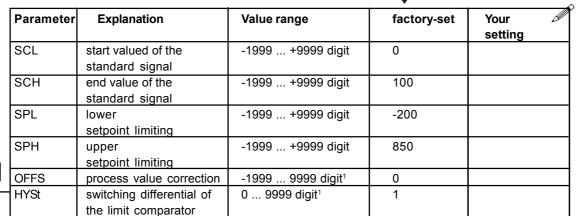
One output has to be configured correspondingly (C113).

8

from tolerance limit

from tolerance limit

via logic input/keys; timer counts 5°C



1. For displays with one or two decimal places, the value range and the factory setting change accordingly.

Example: 1 decimal place → value range: -199,9...+999,9

P ←

Parameter	Explanation	Value range	factory-set	Your //
SP 1	setpoint 1	SPL SPH	0	
SP 2	setpoint 2	SPL SPH	0	
AL	limit value of limit comparator	-1999 +9999 digit	0	
Pb . 1	proportional band 1	0 9999 digit <sup>1</sup>	0	
Pb .2	proportional band 2	0 9999 digit <sup>1</sup>	0	
dt	derivative time	0 9999 sec	80sec	
rt	reset time	0 9999sec	350sec	
Cy 1	cycle time 1	1.0 999.9sec	20,0sec	
Cy 2	cycle time 2 1.0 999.9sec		20.0 sec	
db	contact spacing 0 1000 digit <sup>1</sup>		0	
HYS. 1	differential 1	0 9999 digit <sup>1</sup>	1	
HYS.2	differential 2	0 9999 digit <sup>1</sup>	1	
Y.0	working point	-100 100%	0%	
Y.1	maximum output	0 100%	100%	
Y.2	minimum output	-100 +100%	-100%	
dF	filter time constant	0.0 100.0sec	0,6sec	
rASd	ramp slope	0 999 °C/h (°C/min)¹	0	

<sup>1.</sup> For displays with one or two decimal places, the value range and the factory setting change accordingly.

### Alarm messages

Display	Description	Cause/response
1,4=3,4=3,4=3, 1,4==3,4=3,4=3, 1,1,1,1,1,1,1,1,1,1,1,1,1,1,1,1,1,1,1	The displays for the process value or timer value flashes "1999". Display current timer value by repeatedly pressing the P key.	Over/underrange of process value. Controller and limit comparators referred to the process value input behave in accordance with the configuration of the outputs.  The timer is stopped.
c=},c=>,c=}, 	The display for the timer value alternates between showing "StOP" and the time.  * Acknowledge by using any key, (the timer start value t. 0 is loaded)	The timer function has been cancelled due to a supply failure. The timer value that was present at the time of the supply failure will be indicated.



The following events come under the heading over/underrange:

- probe break/short-circuit
- Measurement is outside the control range of the probe that is connected
- Display overflow

### Measurement circuit monitoring (• = recognized)

Transduce	er	Overrange/ underrange	Probe/ lead short-circuit	Probe/lead break
Thermoco	uple	•	-	•
Resistance	e thermometer	•	•	•
Voltage	0.21V 01V	•	•	-
Current	4 20mA 0 20mA	•	•	•

### **Technical data**

### Input for thermocouple

Designation					Range
Fe-Con Fe-Con Cu-Con	"L" "J" "U"	DIN	EN	60584	-200 +900°C -200 +1200°C -200 +600°C
Cu-Con NiCr-Ni	"T" "K"			60584 60584	-200 +400°C -200 + 1372°C
NiCrSi-NiSi Pt10Rh-Pt	"N" "S"	DIN	ΕN	60584 60584	-200 +1300°C 0 1768°C
Pt13Rh-Pt Pt30Rh-Pt6Rh	"R" "B"			60584 60854	0 1768°C 0 1820C¹
Measurement accuracy:   Section   Measurement   Measurem			≤ 0 Pt ′	.4% / 1 100 inte	00ppm/°C ernal

### Input for standard signals

Designation	Range	
Voltage	$0 1V$ , $R_E > 10MΩ$ $0,2 1V$ , $R_E > 10MΩ$ $R_E$ - input resistance	
Current	4 20mA, voltage drop ≤ 1.5V 0 20mA, voltage drop ≤ 1.5V	
Measurement accuracy: ≤ 0.1% / 100ppm/K		

1. Accuracy is assured within the range 300 ... 1820°C

### Outputs

Relay:

Make contact (NO contact); 3A at 250V AC resistive load; 150.000 operations at rated load

### Supply:

230V AC ±10%, 45 ... 55Hz

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